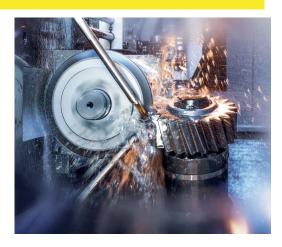


Duracut 22SM

Duracut 22SM is a pale, low odour, chlorine free neat cutting oil containing extreme pressure, antiwear & lubricity additives and carefully selected very high quality hydrocracked base stocks. Its Enhanced sophisticated sulphur based Extreme Pressure and Antiwear technology are supported with synthetic friction modifiers to give increased tool life and surface finish.

FEATURES & BENEFITS

- ✓ Improved operator acceptance
- ✓ Renewable additive technology
- ✓ Anti-mist additives
- ✓ Low Aromatic Content
- ✓ Low Viscosity
- ✓ High Flash Point
- ✓ High Lubricity, EP and Anti-wear Performance
- ✓ Prolonged tool life due to anti-wear technology
- ✓ Excellent Surface Finish



DESIGNED TO GIVE OUTSTANDING PERFORMANCE

This grade is a medium viscosity high performance, chlorine free neat cutting and machine lubricant. Designed using a state of the art additive package blended together with highly refined base stock which are commonly used in applications where engineer contact is found. The product utilises not only high performance esters but is combined with established gear oil technology. All of which have been selected for high operator and engineer acceptability.

MULTI PURPOSE AS STANDARD

Duracut 22SM is a multi-metal high performance neat cutting oil, with low viscosity characteristics, for use on high tensile steels, stainless steel, alloys. Duracut 22SM is also designed the grade to be used as a machine lubricant along with a high performance cutting fluid.

TYPICAL PHYSICAL PROPERTIES

Appearance	Yellow/Clear
Odour	None
Solubility in water	Insoluble
Flash Point	200 degrees
Viscosity @ 40 degrees	22 cst
Sulphur	Inactive
Chlorine	No
Anti-friction	Yes