

Duracut AS Primaspark

A formulated fluid for Electrical Discharge Machining. (Full Rolls Royce Approval)
 Duracut AS Primaspark is a specially formulated high performance, ultra-high purity EDM fluid which has been specifically developed for modern EDM machining.

This Product holds Category 1 Full Rolls Royce Approval (CSS NO: 142 Type 1A)

FEATURES & BENEFITS

- ✓ Odourless in use
- ✓ Low misting/fuming
- ✓ Good operator acceptance
- ✓ Long term stability and cleanliness
- ✓ Excellent swarf removal
- ✓ Protects electrodes
- ✓ Category 1 Full Rolls Royce Approval (CSS NO: 142 Type 1A)



DESIGNED TO GIVE OUTSTANDING PERFORMANCE

It has been formulated around ultra-pure, low aromatic hydrocarbon base stocks and a specially selected additive system designed to resist thermal and oxidative degradation and enhance cleanliness. With a sophisticated anti-oxidant package this product provides extended cleanliness to keep tolerances on all components. It is completely odourless in use thus improving operator acceptability

MULTI PURPOSE AS STANDARD

Duracut AS Primaspark incorporates special components which enhance thermal and oxidative stability thereby extending sump life. Other components actively promote cleanliness and improve flushing and swarf removal.

TYPICAL PHYSICAL PROPERTIES

Appearance	Very Pale Straw Liquid
Odour	Essentially Odourless
Solubility in water	Insoluble
Flash Point (COC)	> 120 degrees
Viscosity @ 40 degrees	5 cst
Specific Gravity	0.81 Typical